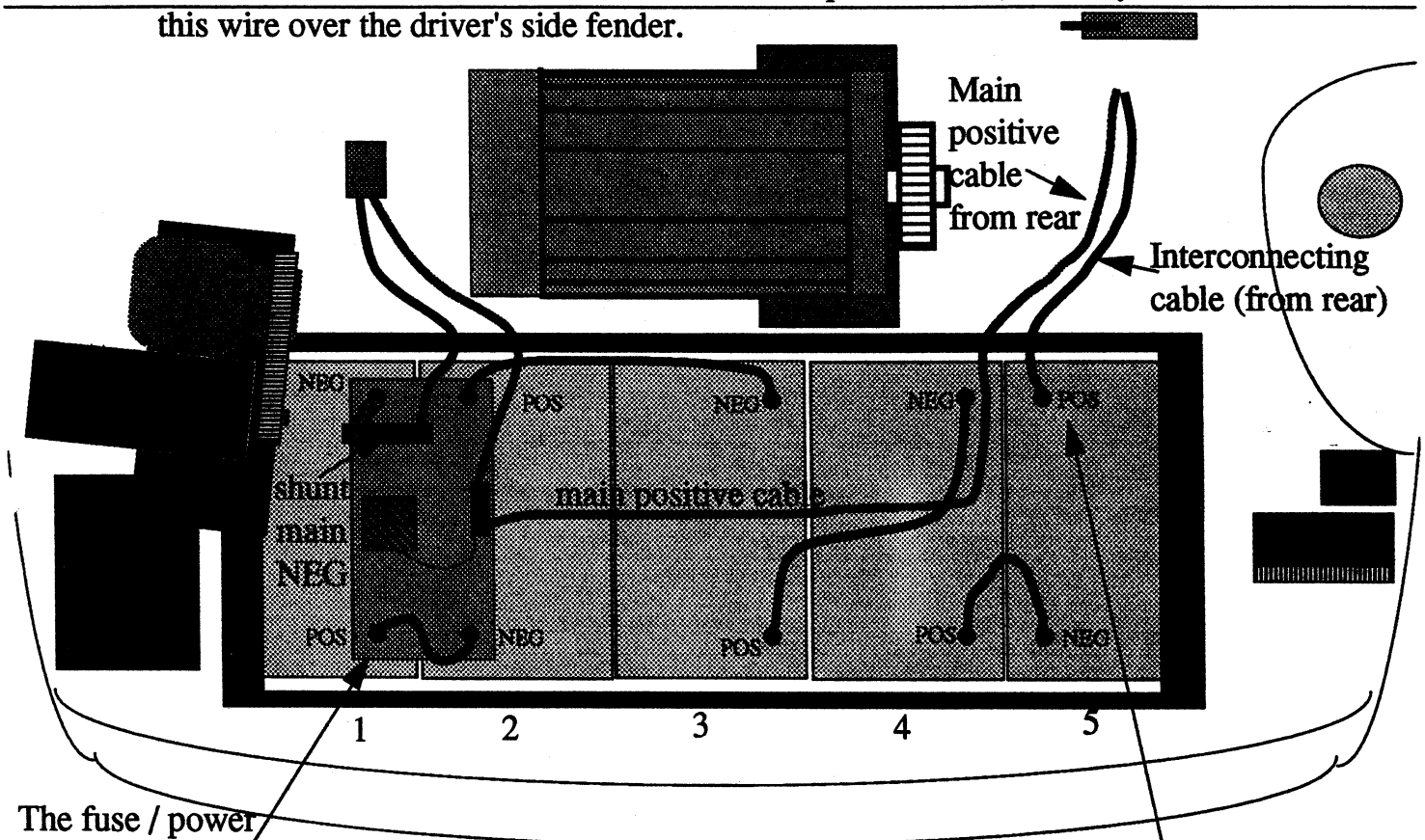


# BATTERY REMOVAL IN FRONT BATTERY BOX OF SOLECTRIA FORCE AUTOMATIC

Battery Removal:

**ALWAYS FULLY RECHARGE BATTERY PACK FIRST** (w/on board charger)

1. disconnect and remove a battery interconnect cable in rear battery pack.
2. disconnect and tape up main positive cable, ( marked with white tape, connected to main motor fuse, located on fuse / power board) then lay this wire over the driver's side fender.



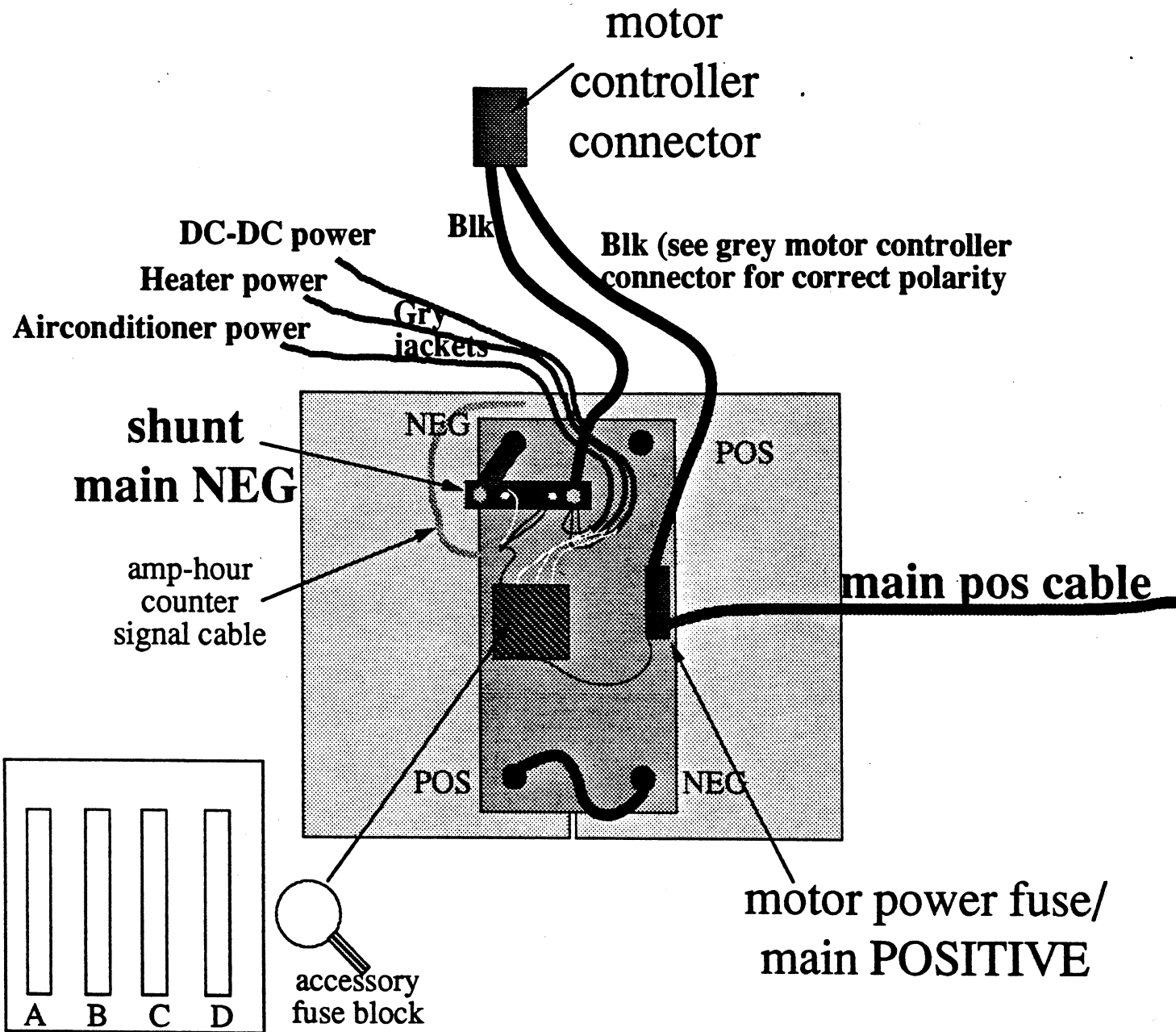
The fuse / power board must be removed if either battery #1, or #2 need to be replaced #2 will have to be removed in order to replace #1

**CAUTION:** If any cable needs to be disconnected in order to remove any battery, it must be completely removed. do not disconnect one end of a cable and leave the other end connected, except in the case of the two cables coming in from the back battery pack (cable "POS", and "INT")

if #5 must be replaced, remove and tape up the cable on the positive terminal of #5 battery. #4 will have to be removed in order to replace #5.

***WARNING: ALWAYS REMOVE A BATTERY INTERCONNECT CABLE FROM REAR BATTERY BOX BEFORE REPLACING A FRONT BATTERY***

**DIAGRAM OF THE FUSE  
BLOCK INSIDE THE FRONT BATTERY BOX**



- A.) amp hour counter fuse (1A, 250V)
- B.) air conditioning fuse (20A, 250V)
- C.) heater fuse (20A, 250V)
- D.) DC-DC converter fuse (10A, 250V)



# Force Rear Battery Compartment Wiring

